

Ejector pins / Core pins highly tempered

- » Completely polished up to the head,
no thickening at the shaft
- » Head underside polished
- » Head height 0/-0.03
- » Applicable for contour pins
- » High heat resistance
- » Can be coated or nitrided

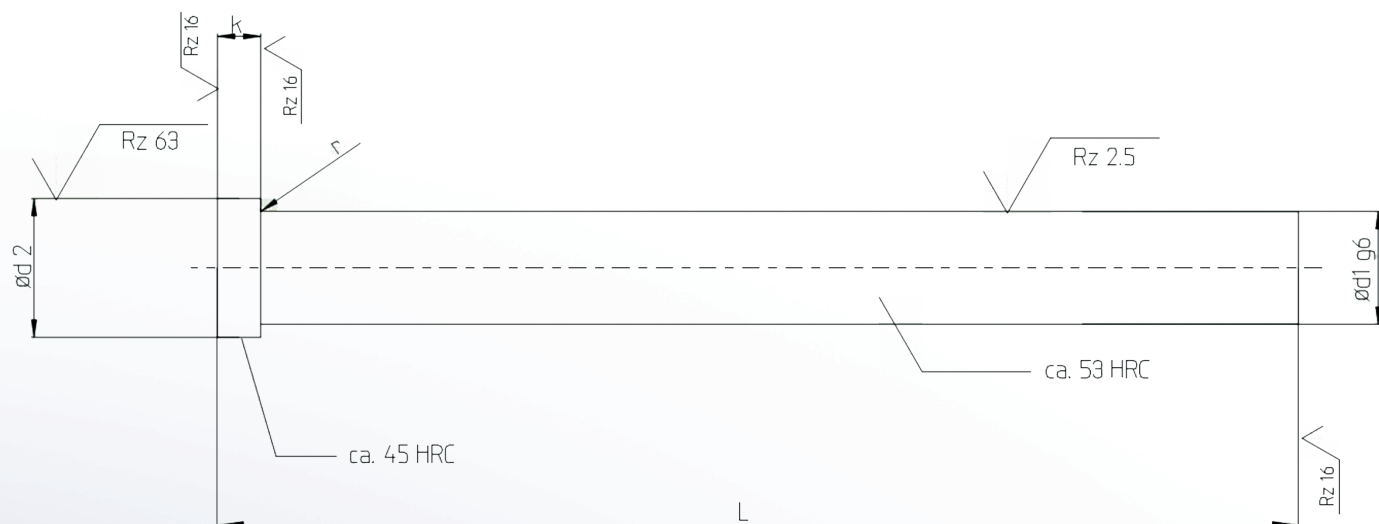


Enjoy the benefits of technical and economic advantages!



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d ₁ g6	d ₂ -0,2	k 0 -0,03	r +0,2 0	l ₁ +2 0					
				160	200	250	315	400	
2,0	4	2	0,2	•	•	•			
2,5	5		3	0,3	•	•	•		
3,0	6	•			•	•			
3,5	7	•			•	•			
4,0	8				•	•	•		•
4,5					•	•	•	•	•
5,0	10	5	0,5		•	•	•	•	
5,5					•	•	•	•	•
6,0				•	•	•	•	•	
6,5	12				•	•	•	•	•
7,0					•	•	•	•	•
7,5			•	•	•	•	•		
8,0			•	•	•	•	•		
10,0	16	7	0,8		•	•	•	•	
12,0	18				•	•	•	•	•
16,0	22				•	•	•	•	•

- » **Article no.:** 6116.
- » **Version:** Head warm compressed - shaft highly tempered and hardened, finally polished
- » **Material:** Hot-working steel 1.2343 / 1.2344
- » **Hardness:** Shaft: approx. 53 HRC
Head: approx. 45 HRC



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